



Work Order ID 125359

\*125359\*

Page 2

Tuesday, October 07, 2014 10:42:01 AM

Item ID: D119-827-011 Accept \*N9000040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Tail Rotor Pedal Lockout  
 Start Date: 9/29/14 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 10/06/14 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
*130*	Packaging	0.00							
Packaging	Memo								
	Identify and pack for shipping as per PPP D119-827-011								
	Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*	QC	0.00							
Quality Control									

Ship

DAS  
86  
9-89

OCT 21 2014

ML5 14-10-20

14-10-20

# Picklist Print

Tuesday, October 07, 2014 10:42:00 AM

Page 1

Work Order ID: 125359

\*125359\*

Parent Item: D119-827-011

\*D119-827-011\*

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 9/29/14

Required Date: 10/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.16 AS PER DWG REV:A DD VERF:JFS IPP  
REV:B 13-01-09 REV B JLM VERIFIED:DD IPP REV:C  
12.10.16 as per CHG002 (ecn 13-538) DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4704-041		Manufactured	No			110	Each	0.0000	1	12x 124930		DAS 06 9-89	DAS 26 9-89
<b>*D4704-041*</b>									**				
Expandable Pin Assembly													
D4703-041		Manufactured	No			110	Each	4.0000	2	24x		DAS 06 9-89	DAS 26 9-89
<b>*D4703-041*</b>									**				
Lock Pin Assembly													
<div>Location</div> <div>ST117</div> <div>109736</div> <div>122319</div> <div>Loc Qty</div> <div>4</div> <div>1</div> <div>3</div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div>													
D4710-1		Manufactured	No			110	Each	7.0000	1	12x		DAS 06 9-89	DAS 26 9-89
<b>*D4710-1*</b>									**				
Spacer													
<div>Location</div> <div>ST117</div> <div>101283</div> <div>105440</div> <div>93675</div> <div>Loc Qty</div> <div>7</div> <div>3</div> <div>2</div> <div>2</div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div>													
D4721-1		Manufactured	No			110	Each	12.0000	1	12x		DAS 26 9-89	DAS 26 9-89
<b>*D4721-1*</b>									**				
Decal													
<div>Location</div> <div>ST118</div> <div>121659</div> <div>Loc Qty</div> <div>12</div> <div>12</div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>													

OCT 16 2014



# Picklist Print

Tuesday, October 07, 2014 10:42:01 AM

Page 2

Work Order ID: 125359

\*125359\*

Parent Item: D119-827-011

\*D119-827-011\*

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 9/29/14

Required Date: 10/06/14

Start Qty: 1.00

Required Qty: 1.00

AN4-11A

Purchased

No

110

Each

364.0000

2

24X

\*\*

DAS  
06  
9-89

DAS  
26  
9-89

**\*AN4-11A\***

BOLT

Location

Loc Qty

Loc Code

FG

20

120731

20

ST356

182

M128362

182

ST514

162

M126333

5

M127376

58

M128769

99

DAS  
06  
9-89

DAS  
26  
9-89

MS14144L4

Purchased

No

110

Each

9.0000

2

24X

\*\*

Location

Loc Qty

Loc Code

ST317

9

124858

9

4X

DAS  
26  
9-89

DAS  
06  
9-89

MS24665-153

Purchased

No

110

Each

117.0000

2

24X

\*\*

Location

Loc Qty

Loc Code

ST323

117

107139

117

4X

**\*MS24665-153\***

Cotter Pin

OCT 16 2014

Tuesday, October 07, 2014 10:42:01 AM

Shop Packet Print

Page 2



# Picklist Print

Tuesday, October 07, 2014 10:42:01 AM

Page 3

Work Order ID: 125359

Parent Item: D119-827-011

Parent Item Name: Tail Rotor Pedal Lockout

\*125359\*

\*D119-827-011\*

Start Date: 9/29/14

Required Date: 10/06/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0416J

Purchased

No

110

Each

349.0000

2

24

\*NAS1149D0416.J\*

WASHER

\*\*

DAS  
06  
9-89  
28  
9-89

Location

Loc Qty

Loc Code

ST277

349

m125773

11

m126254

59

m127832

4

m129022

25

m129909

250

4x

NAS1149D0463J

Purchased

No

110

Each

4,366.000

8

816

\*NAS1149D0463.J\*

WASHER

\*\*

DAS  
06  
9-89  
28  
9-89

Location

Loc Qty

Loc Code

CA

472

M129682

472

ST277

3894

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

1500

M129390

2300

116x

NAS6604D16

Purchased

No

110

Each

32.0000

2

24

\*NAS6604D16\*

WASHER

\*\*

DAS  
06  
9-89  
28  
9-89  
OCT 16 2014

Location

Loc Qty

Loc Code

ST263

32

m127159

32

4x

Tuesday, October 07, 2014 10:42:01 AM

Shop Packet Print

Page 3

DAS  
9  
9-89

## 4.0 PARTS LIST

14-10-20

-011	Part Number	Description
X	D119-827-011	TAIL ROTOR PEDAL LOCKOUT
1	D4704-041	EXPANDABLE PIN ASSY
2	D4703-041	LOCKOUT PIN ASSY
1	D4710-1	SPACER
1	D4721-1	DECAL
2	AN4-11A	BOLT
2	MS14144L4	NUT
2	MS24665-153	COTTER PIN
2	NAS1149D0416J	WASHER
8	NAS1149D0463J	WASHER
2	NAS6604D16	BOLT

## 5.0 WEIGHT AND BALANCE

The following are the net weight increases associated with D119-827-011 kit.

Installation	Weight	Longitudinal		Lateral	
		Arm	Moment	Arm	Moment
D119-827-011 ON A109/A119 MODELS	0.52 lb 0.23 kg	32.6 in 0.83 m	16.9 in-lb 0.19 m-kg	-13.1 in -0.33 m	-6.8 in-lb -0.08 m-kg
D119-827-011 ON 206/407 MODELS	0.52 lb 0.23 kg	33.0 in 0.84 m	17.2 in-lb 0.19 m-kg	-12.5 in -0.32 m	-6.5 in-lb -0.07 m-kg